MATERIAL SAFETY DATA SHEET

PRODUCT NAME : OceanMaster Polygloss Base Series

SECTION I – MANUFACTURER IDENTIFICATION

MANUFACTURER'S NAME : Oceanic Link Pte Ltd

ADDRESS : 196 Pandan Loop Pantech Business Hub

#01-17 Singapore 128384

CONTACT NO. : +65 67776001 DATE PREPARED : 02 January 2009

REVISION NO. : 02

SECTION II – HAZARDOUS INGREDIENTS / IDENTITY INFORMATION

Hazardous components	CAS NO.	% by weight	OSHA (ppm)				

Polyester Polyol		< 30%	N.E				
Alkyd Resin Solution		< 30%	N.E				
Ethylbenzene	100-41-4	< 2%	100				
2-methoxy-1methylethyl acetate	108-65-6	< 5%	50				
Xylene	1330-20-7	< 10%	100				
Methyl Isobutyl Ketone	108-10-1	< 10%	50				
Butyl Acetate	123-86-4	< 5%	150				
Methyl Ethyl Ketone	78-93-3	< 10%	200				
***********	******	******	*******				

N.E – Not Established

SECTION III - PHYSICAL AND CHEMICAL PROPERTIES

Specific gravity @ 28° C : 1.10 - 1.40Viscosity @ 28° C : 65 + /-2 KU Boiling point/range : $79.6 - 156^{\circ}$ C Solubility in water : Insoluble Flash point : 15° C

SECTION IV - FIRE & EXPLOSION HAZARD DATA

EXTINGUISHING MEDIA: CO₂, foam, dry powder; in cases of larger fires, water spray should be used.

FIRE AND EXPLOSION HAZARDS:

Flashback along vapour trial may occur. This material may be ignited by heat, sparks, flame or static electricity. Close containers may explode when exposed to extreme heat.

FIRE FIGHTING PROCEDURES:

The use of a self-contained breathing apparatus is recommended for fire fighters. Water spray may be useful in minimizing vapors and cooling containers exposed to heat and flame. Avoid spreading burning liquid with water used for cooling purposes.

SECTION V – REACTIVITY DATA

Hazardous decomposition products: No hazardous decomposition products when stored and handled correctly.

Hazardous reactions: Exothermic reaction with amines and alcohols; reacts slowly with water forming CO₂, in closed containers risk of bursting owing to increase of pressure.

SECTION VI – HEALTH HAZARD DATA

INHALATION HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

Inhalation of excessive concentrations of vapors or mists may cause fatigue, convulsions, unconsciousness, headache, dizziness, nausea, drowsiness and irritation to the nose and mucous membranes.

FIRST AID: Remove to fresh air. Restore breathing. Get medical attention. Call a physician.

SKIN CONTACT HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

May cause irritation. Prolonged or repeated contact may cause sensitization, scaling and dermatitis.

FIRST AID: Remove contaminated clothing. Wash affected areas thoroughly with soap and water. Consult a physician if irritation persists. Wash contaminated clothing and decontaminate footwear before reuse.

EYE CONTACT HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

This product is a severe eye irritant. Direct contact with the liquid or exposure to its vapors or mists may cause burning, tearing, redness, inflammation and swelling.

FIRST AID: Flush immediately with large amounts of water for at least 15 minutes. Get medical treatment.

INGESTION HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

May causes nausea, headaches, gastrointestinal disturbances and dizziness. May cause droplets to enter the lungs with the risk of getting pneumonia.

FIRST AID: Rinse mouth with water. Drink 1 to 2 glasses of water to dilute. Do not induce vomiting. Never give anything by mouth to an unconscious or convulsing person. Consult physician or poison control center immediately. Treat symptomatically.

SECTION VII – TOXICOLOGICAL INFORMATION

Polyester Polyol

Acute toxicity: LD50 oral, rat: > 2500 mg/kg Skin and mucous membrane compatibility, rabbit

Skin 24 hours exposure: no findings

Eye contact: no findings

Xylene

PEL (long term): 100 ppm PEL (short term): 150 ppm

Methyl Isobutyl Ketone

Acute toxicity: LD50 oral, rat: >2080 mg/kg

Eye/Skin irritation: irritant

Butyl Acetate

Acute toxicity: LD50 oral, rat: 10700 to 14130 mg/kg

Skin irritation: not skin sensitizer Eye irritation: moderately irritating to rabbit eyes

Methyl Ethyl Ketone

Acute toxicity: LD50 oral: > 2000 mg/kg

Eye irritation: irritant Skin irritation: slight irritant, not a skin sensitizer

SECTION VIII - TRANSPORT INFORMATION

UN Number / Class: UN1263 / Class 3

Packing Group: PG III HS Code: 320890

SECTION IX – SPILL OR LEAK PROCEDURES

IN CASE OF SPILL OR LEAK:

Remove all sources of ignition (flames, hot surfaces and electrical static, or frictional sparks). Avoid breathing in vapour, ventilate area. Remove with inert absorbent and non-sparking tools.

DISPOSAL METHOD:

Whatever cannot be saved for recovery may be burned in an approved incinerator or disposed in an approved waste facility. Ensure compliance with local, state and federal regulations.

SECTION X – SAFE HANDLING AND USE INFORMATION

Wear suitable protective clothing, protective gloves (made of PVC or rubber) and protective goggles/mask. Respiratory protection required in insufficiently ventilated working areas and during spraying. An air-fed mask, or for short periods of work, a combination of charcoal filter and particulate filter is recommended.

In case of hypersensitivity of the respiratory tract (e.g. asthmatics and those who suffer from chronic bronchitis), it is inadvisable to work with the product.

Keep away from foodstuffs, drinks and tobacco. Wash hands before breaks and at end of work. Keep working clothes separate. Take off immediately all contaminated clothing.

SECTION XI – SPECIAL PRECAUTIONS

HANDLING AND STORAGE

Keep container dry and tightly closed in a cool and well-ventilated place. Avoid exposure to temperature above 50°C. Ensure adequate ventilation or exhaust ventilation in the working area. Exhaust ventilation necessary if product is sprayed.

Avoid contact with skin and eyes.

Provide adequate ventilation and if necessary, air extraction in working areas. Explosion protection required.

The data given here is based on current knowledge and experience. The purpose of this Safety Data Sheet is to describe the products in terms of their safety requirements. The data does not signify any

warranty with regard to the products' properties.

MATERIAL SAFETY DATA SHEET

PRODUCT NAME : OceanMaster Polygloss Hardener

SECTION I – MANUFACTURER IDENTIFICATION

MANUFACTURER'S NAME : Oceanic Link Pte Ltd

ADDRESS : 196 Pandan Loop Pantech Business Hub

#01-17 Singapore 128384

CONTACT NO. : +65 67776001 DATE PREPARED : 2 January 2009

REVISION NO. : 02

SECTION II – HAZARDOUS INGREDIENTS / IDENTITY INFORMATION

Hazardous components	CAS NO.		% by weight	OSHA (ppm)		

Aliphatic Polyisocyanate			< 80%	N.E		
Hexamethylene-1, 6-diisocynate	822-06-0	< 2%		< 1		
Xylene	1330-20-7		< 10%	100		
Ethylbenzene	100-41-4	< 5%		100		
2-methoxy-1-methylethyl acetate	108-65-6	< 20%		50		
Butyl Acetate	123-86-4	< 15%		150		

N.E - Not Established

SECTION III - PHYSICAL AND CHEMICAL PROPERTIES

Specific gravity : 1.03 +/- 0.02
Boiling point : 145 °C
Solubility in water : Insoluble
Flash point : 23 °C
Ignition temperature : 460 °C

SECTION IV - FIRE & EXPLOSION HAZARD DATA

EXTINGUISHING MEDIA: CO₂, foam, dry powder; in cases of larger fires, water spray should be used.

FIRE AND EXPLOSION HAZARDS:

Flashback along vapour trial may occur. This material may be ignited by heat, sparks, flame or static electricity. Close containers may explode when exposed to extreme heat.

FIRE FIGHTING PROCEDURES:

The use of a self-contained breathing apparatus is recommended for fire fighters. Water spray may be useful in minimizing vapors and cooling containers exposed to heat and flame. Avoid spreading burning liquid with water used for cooling purposes.

SECTION V – REACTIVITY DATA

Hazardous decomposition products: No hazardous decomposition products when stored and handled correctly.

Hazardous reactions: Exothermic reaction with amines and alcohols; reacts slowly with water forming CO₂, in closed containers risk of bursting owing to increase of pressure.

SECTION VI – HEALTH HAZARD DATA

INHALATION HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

Inhalation of excessive concentrations of vapors or mists may cause fatigue, convulsions, unconsciousness, headache, dizziness, nausea, drowsiness and irritation to the nose and mucous membranes.

FIRST AID: Remove to fresh air. Restore breathing. Get medical attention. Call a physician.

SKIN CONTACT HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

May cause irritation. Prolonged or repeated contact may cause sensitization, scaling and dermatitis.

FIRST AID: Remove contaminated clothing. Wash affected areas thoroughly with soap and water. Consult a physician if irritation persists. Wash contaminated clothing and decontaminate footwear before reuse.

EYE CONTACT HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

This product is a severe eye irritant. Direct contact with the liquid or exposure to its vapors or mists may cause burning, tearing, redness, inflammation and swelling.

FIRST AID: Flush immediately with large amounts of water for at least 15 minutes. Get medical treatment.

INGESTION HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

May causes nausea, headaches, gastrointestinal disturbances and dizziness. May cause droplets to enter the lungs with the risk of getting pneumonia.

FIRST AID: Rinse mouth with water. Drink 1 to 2 glasses of water to dilute. Do not induce vomiting. Never give anything by mouth to an unconscious or convulsing person. Consult physician or poison control center immediately. Treat symptomatically.

SECTION VII – TOXICOLOGICAL INFORMATION

Aliphatic Polyisocyanate

Acute toxicity: LD50 oral, rat: > 5000 mg/kg

Skin irritation: slight irritant Eye irritation: slight irritant

Xylene

PEL (long term): 100 ppm PEL (short term): 150 ppm

Butyl Acetate

Acute toxicity: LD50 oral, rat: 10700 to 14130 mg/kg

Skin irritation: not skin sensitizer

Eye irritation: moderately irritating to rabbit eyes

<u>SECTION VIII – TRANSPORT INFORMATION</u>

UN Number / Class: UN1263 / Class 3

Packing Group: PG III HS Code: 320890

SECTION IX – SPILL OR LEAK PROCEDURES

IN CASE OF SPILL OR LEAK:

Remove all sources of ignition (flames, hot surfaces and electrical static, or frictional sparks). Avoid breathing in vapour, ventilate area. Remove with inert absorbent and non-sparking tools.

DISPOSAL METHOD:

Whatever cannot be saved for recovery may be burned in an approved incinerator or disposed in an approved waste facility. Ensure compliance with local, state and federal regulations.

SECTION X – SAFE HANDLING AND USE INFORMATION

Wear suitable protective clothing, protective gloves (made of PVC or rubber) and protective goggles/mask. Respiratory protection required in insufficiently ventilated working areas and during spraying. An air-fed mask, or for short periods of work, a combination of charcoal filter and particulate filter is recommended.

In case of hypersensitivity of the respiratory tract (e.g. asthmatics and those who suffer from chronic bronchitis), it is inadvisable to work with the product.

Keep away from foodstuffs, drinks and tobacco. Wash hands before breaks and at end of work. Keep working clothes separate. Take off immediately all contaminated clothing.

SECTION XI – SPECIAL PRECAUTIONS

HANDLING AND STORAGE

Keep container dry and tightly closed in a cool and well-ventilated place. Avoid exposure to temperature above 50°C. Ensure adequate ventilation or exhaust ventilation in the working area. Exhaust ventilation necessary if product is sprayed.

Avoid contact with skin and eyes.

Provide adequate ventilation and if necessary, air extraction in working areas. Explosion protection required.

The data given here is based on current knowledge and experience. The purpose of this Safety Data Sheet is to describe the products in terms of their safety requirements. The data does not signify any warranty with regard to the products' properties.